



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2565-207
Job Sheet 168070



Part No: D2565-207

Job Qty: 4 ea

Part Name: Strut



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 12/23/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Great Slave Helicopters Ltd (CGREA01)

Accounting Office, 6285 Airport Way Kelowna, BC, V1V 1S1 Canada ph:(403) 286-2040 fx:(250) 765-0077.

Note: DWG REV E IPP: D 01.08.28 Added Powder coat, and added Inspection level 3 and 21. SM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		12/22/17	0.00	0.00	Start up container		MCC
100	Brake NC	4 pcs		12/22/17	1.37	0.20	Brake NC 3		MCC
110	Small Fab	4 pcs		12/22/17	0.00	0.55	Small Fab		MCC
120	QC	4 pcs		12/22/17	0.00	0.00	QC5		38
130	Powdercoat	4 pcs		12/23/17	0.00	0.30	Powdercoat2		PR 11-16
140	QC	4 pcs		12/23/17	0.00	0.00	QC3		38
150	Packaging	4 pcs		12/23/17	0.00	0.00	Packaging3		9-88
160	QC21-SA	4 Ea		12/23/17	0.00	0.00	QC21		17/11/20

Part Op 100 - Punch as per Dwg D2565 using DT 8313

Descriptions: 110 - Deburr

130 - START TIME:

300 OUT: 400° FINISH 330.

MIBK 014

57354

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	5000958 M304TR0.750W.049	7	141	0	0

Part Specifications

Specifications could not be found.

Plex 11/10/17 12:33 PM dart.lacelle.linda

DART
AEROSPACE
S009465

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Strut

PART NO: D2565-207
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 11/13/17

Job No: 168070